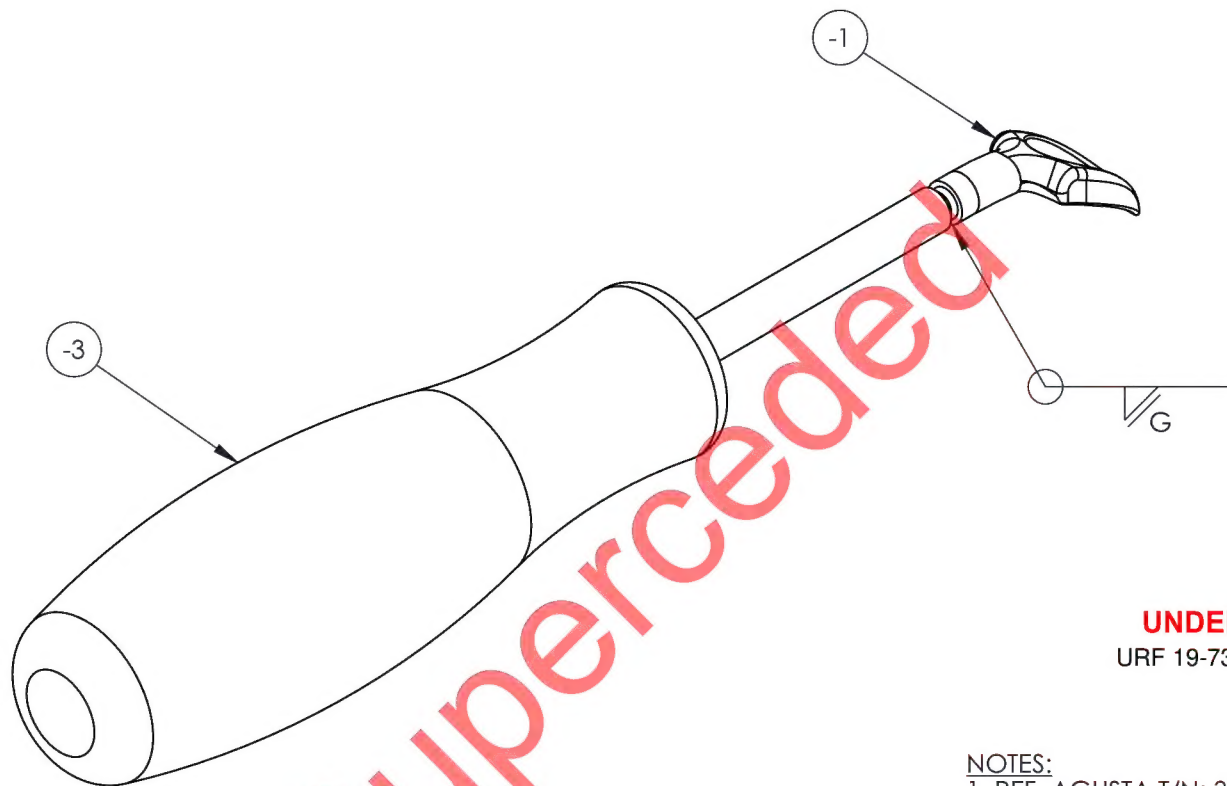


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| REVISIONS | | | | | |
|-----------|---------|---|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | RELEASED FOR PRODUCTION. | 4/19/2016 | SM | JAG |
| 2 | 16-0127 | -3 CH'D B/O INFORMATION WAS PROTO#JP88324 IS (PROTO #JP0204R); ADDED DIM (Ø1.34);CH'D DIM WAS (6.25) IS (6.48). | 8/29/2016 | DEW | JAG |



UNDER REVIEW
URF 19-735 19.05.23 (VM)

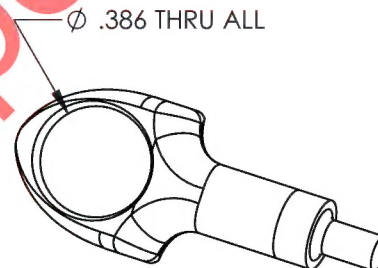
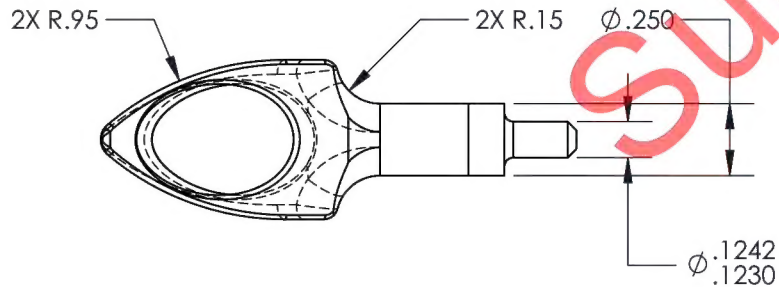
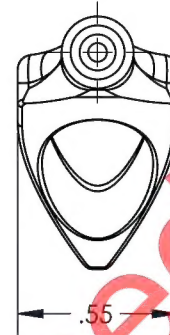
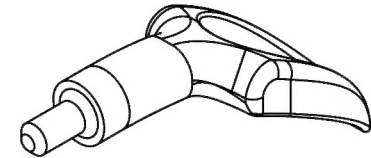
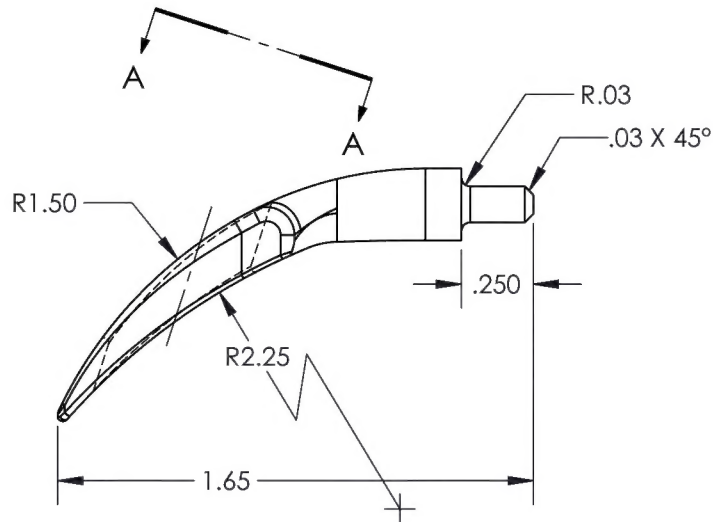
NOTES:
1. REF. AGUSTA T/N: 3G5605G00551.
2. USED IN KIT RBW5605G00132-3G.

| | |
|--|--|
| DART AEROSPACE | |
| TITLE FILLER INSTALLATION TOOL | |
| DWG NO. RBW5605G00551-3G | REV 2 |
| MAT'L REAT TREAT FINISH SPEC | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° |
| DRAWN BY: MACKOVJAK | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: GILBERT | AGUSTA AW139 |
| SCALE 1:1 | DATE 4/8/2016 |
| SHEET 1 OF 3 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|----------|-----------------------------------|-----|
| | | | -1 | 1 | SHOE | 304 | | 2 |
| | | B/O | -3 | 1 | HANDLE | | (PROTO # JP0204R) MODIFIED | 3 |

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| REVISIONS | | | | |
|-----------|-----|-------------|------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL |
| | | | | APPROVED |



SECTION A-A

(-1)
SHOE

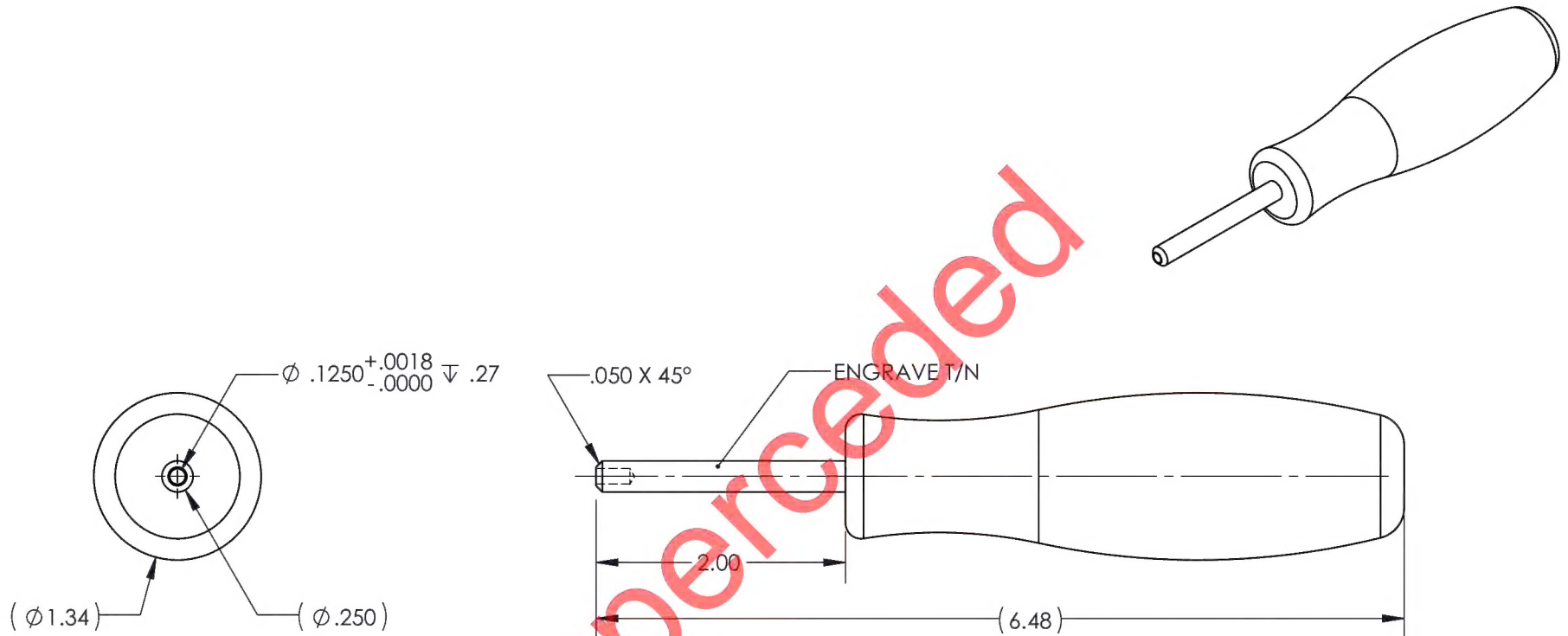
UNDER REVIEW
URF 19-735 19.05.23 (VM)

NOTE:
USE CAD DATA FOR MANUFACTURE.

| | |
|--|---|
| DART AEROSPACE | |
| TITLE FILLER INSTALLATION TOOL | |
| DWG NO. RBW5605G00551-3G-1 | REV 2 |
| MAT'L 304 | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± .5° |
| | .X ± .1 SURFACES = 125° ✓ |
| DRAWN BY: MACKOVJAK | 1. BREAK ALL SHARP EDGES |
| CHECKED: CLOUGH | .015 x 45° OR .015R |
| OPPS APPR: ANDERSON | 2. DIMENSIONAL LIMITS APPLY |
| QA APPR: LINDSAY | AFTER PLATING |
| APPROVED: GILBERT | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| SCALE 3:2 | DATE 4/8/2016 |
| | SHEET 2 OF 3 |

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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 16-0127 | -3 CH'D B/O INFORMATION WAS PROTO#JP88324 IS (PROTO #JP0204R); ADDED DIM (Ø1.34); CH'D DIM WAS (6.25) IS (6.48). | 8/29/2016 | DEW | JAG |



UNDER REVIEW
URF 19-735 19.05.23 (VM)

(-3)
HANDLE

| | |
|--|-------------------------|
| DART AEROSPACE | |
| TITLE FILLER INSTALLATION TOOL | |
| DWG NO. RBW5605G00551-3G-3 | REV 2 |
| MAT'L TREAT FINISH SPEC | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DRAWN BY: MACKOVJAK CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT | |
| USED ON MODEL AGUSTA AW139 | |
| SCALE 3:4 | DATE 4/8/2016 |
| SHEET 3 OF 3 | |